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**In the Specification:**

Kindly amend the specification as follows:

**Page 5, kindly replace the last four paragraphs with the following amended paragraphs:**

--The method for making the vibration table may also advantageously find application in connection with embodiments where the elements made by the casting process are combined with welded parts, meaning that the invention thus cannot be limited to the fact that all elements forming part of the making of the vibration table are cast in one casting process, as indicated below in claims 2 and 3.

This is specified in the further advantageous method steps wherein the assembled single parts are assembled by welding, and that the vibration table is formed by the bed box finally being fastened to the top plate by bolts or by welding or alternatively in a further embodiment wherein the vibration table is built up by a combination of two cast and one welded individual parts, where the top plate with the ribs are cast in a common casting process, and where the reinforcement ribs and the mounting flange are cast in a second common casting process, and where the bed box is formed by welding side plates, bed plates and the flange together, and where the vibration table is formed subsequently by a succeeding bolting/welding together of the said cast and welded parts.

In claim 4, In another embodiment there is indicated a method of making the vibration table, where this consists of two cast single parts that are assembled by welding or by bolting together. The vibration table is cast as two individual parts, as the bed box for vibrator, which is constituted by side plates, bed plates and the flange, are cast in a first common casting process, and where the top plate with ribs, consisting of the top plate with the ribs and reinforcing ribs projecting down from the top plate and the mounting flange are cast in a second common casting

process, and where the vibration table is formed subsequently by bolting/welding together of the individual parts formed by the first common casting process and the second common casting process.

In an embodiment where the method according to the invention is utilised to its uttermost, the entire vibration table can be cast in one and the same casting process. ~~As it is indicated in claim~~

5. The vibration table which is constituted by a top plate with a number of ribs and plates projecting down from the underside of the top plate, forming a four-edged box of which two opposite sides are bed plates, four pieces support holders, disposed close to each corner of the vibration table for mounting balance blocks and a balancing block, are cast in one and the same casting process.

~~In claims 7-12, the vibration table is specified as made according to the method according to the invention.~~ The invention is also directed at a vibration table, manufactured according to the inventive method disclosed above where a vibration table for concrete moulding machines of the kind used for making concrete blocks for paving and erecting walls and including a bed box for a vibrator consisting of side plates, bed plates and flange, and a top plate with ribs, consisting of a top plate the upwards facing side of which includes the ribs, and the underside of which includes reinforcing ribs, on the sides opposite the underside there is provided a mounting flange for fastening a bed box by a flange located on it, where the individual parts included in the vibration table, namely the top plate, the ribs, the side plates, the bed plates, the reinforcement ribs, the mounting flange and the flange, are constituted by at least one cast element and where wear area on the ribs, is provided with fitted hardened wearing rails after machining, and where further the vibration table is constituted by a combination of cast and welded single parts, as the bed box for vibrator, consisting of side plates, bed plates and flange

for fastening the bed box , is constituted by at least one cast element, and where the top plate with ribs , consisting of top plate with the ribs and reinforcing ribs projecting down from the underside of the top plate and mounting flange , is welded, and where the vibration table is formed by bolting/welding the bed box and the top plate.

In a further embodiment the vibration table is built up from a combination of two cast and one welded single parts, where the top plate with the ribs are constituted by at least one cast first element, and where the reinforcement ribs and the mounting flange are constituted by at least one second cast element, and where the bed box is formed by welded side plates, bed plates and the flange , and where the vibration table is formed by bolting/welding together of the said first and second cast elements and the welded part.

And in a still further embodiment the vibration table is constituted by at least two single elements, as the bed box for vibrator, which is constituted by side plates , bed plates and the flange , constitutes a first element, and where the top plate with ribs , consisting of the top plate with the ribs and of the reinforcing ribs projecting down from the underside of the top plate, and the mounting flange, constitutes the second element, and where the vibration table is formed subsequently by bolting/welding together of the first and the second elements, respectively.

And also in a still further advantageous embodiment the vibration table , which is constituted by a top plate with a number of ribs and plates projecting down from the underside of the top plate forming a four-edged box, of which two opposite sides are bed plates, four pieces support holders , disposed close to each corner of the vibration table for mounting balance blocks and a balancing weight block , is constituted by one element. --

**Page 6, kindly replace the second full paragraph with the following amended paragraph:**

--With the purpose of achieving good durability of the vibration table, this may, like the known welded vibration tables ~~and as indicated in claims 6 and 12,~~ be mounted with hardened wearing rails on the ribs, which are the part of vibration table knocking on the mould plate. The wear area on the ribs is provided with fitted hardened wearing rails after machining.--